

# NAWT Waste Treatment Symposium

Altoona Water Authority  
Biosolids and Hauled Waste Program

# OBJECTIVES TODAY

- Learn About the AWA Treatment Facility and Biosolids Operations
- Understand a Little Bit About Local Limits
- Ask Questions

# Scale In and Scale Out





**GENERAL INVESTIGATIVE  
DIVISION, INDIANA POLICE  
INVESTIGATIVE DIVISION  
INVESTIGATIVE DIVISION**

Reference \_\_\_\_\_

Investigator Name \_\_\_\_\_  
Investigator Title \_\_\_\_\_

Type of Violation: Traffic \_\_\_\_\_, Public Order \_\_\_\_\_, Police Powers \_\_\_\_\_, Other \_\_\_\_\_

Offense Code: \_\_\_\_\_, State Code \_\_\_\_\_, Local Code \_\_\_\_\_

Offense Description: \_\_\_\_\_

Offense Date: \_\_\_\_\_, Offense Time: \_\_\_\_\_

Offense Location: \_\_\_\_\_

**OFFENSE DETAILS**

Offense Type: \_\_\_\_\_

Offense Code: \_\_\_\_\_

Offense Description: \_\_\_\_\_

Offense Date: \_\_\_\_\_, Offense Time: \_\_\_\_\_

Offense Location: \_\_\_\_\_

**SOURCES OF INFORMATION**

1. Source Name: \_\_\_\_\_

Source Address: \_\_\_\_\_

Source Telephone Number: \_\_\_\_\_

Type of Information: \_\_\_\_\_

Offense Description: \_\_\_\_\_

Offense Date: \_\_\_\_\_

Offense Location: \_\_\_\_\_

Offense Code: \_\_\_\_\_

2. Source Name: \_\_\_\_\_

Source Address: \_\_\_\_\_

Source Telephone Number: \_\_\_\_\_

Type of Information: \_\_\_\_\_

Offense Description: \_\_\_\_\_

Offense Date: \_\_\_\_\_

Offense Location: \_\_\_\_\_

3. Source Name: \_\_\_\_\_

Source Address: \_\_\_\_\_

Source Telephone Number: \_\_\_\_\_

Type of Information: \_\_\_\_\_

Offense Description: \_\_\_\_\_

Offense Date: \_\_\_\_\_

Offense Location: \_\_\_\_\_

I hereby certify that the information furnished herein is true and correct to the best of my knowledge and belief.

Investigator Signature: \_\_\_\_\_

Investigator Name: \_\_\_\_\_

Investigator Title: \_\_\_\_\_

Investigator Address: \_\_\_\_\_

Investigator Telephone Number: \_\_\_\_\_

Investigator Date: \_\_\_\_\_

Investigator Signature: \_\_\_\_\_

ALABAMA AND THE UNIVERSITY  
OF MONTGOMERY, MONTGOMERY, ALABAMA  
STATE COLLEGE FOR THE DEAF

Form No. 10-1-60

Approved by Faculty, University of Montgomery  
Faculty, University of Montgomery

Type of Institution: <u>Public</u> <u>State</u> <u>Private</u> <u>Other</u>	Year Began: <u>1961</u>
Number of Students: <u>100</u>	Number of Faculty: <u>10</u>
Number of Buildings: <u>10</u>	Number of Acres: <u>100</u>
Number of Rooms: <u>100</u>	Number of Classrooms: <u>10</u>
Number of Laboratories: <u>10</u>	Number of Shops: <u>10</u>
Number of Libraries: <u>10</u>	Number of Cafeterias: <u>10</u>
Number of Student Organizations: <u>10</u>	Number of Athletic Teams: <u>10</u>

DETAILED INFORMATION

Complete Name: State College for the Deaf

Address: 1000 University Blvd

City: Montgomery State: Alabama

Year Began: 1961

Number of Buildings: 10 Number of Acres: 100

Number of Rooms: 100 Number of Classrooms: 10

Number of Laboratories: 10 Number of Shops: 10

Number of Libraries: 10 Number of Cafeterias: 10

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Blast Proc/ Blast Works 8/9/2017 08:08:35 AM (GMT-4:00)





Headworks Vortex 8/9/2017 09:32:12 307 AM (GMT-4:00)





# Circular Aerobic Digester



Two Circular Aerobic Digester's at the Westerly WWTF with a Capacity of 750,000 gallons per side. Each side can be independent or in series. Sludge can be fed to the thickener or the centrifuge. Capacity at the Easterly WWTF is 625,000 gallons per side.





# Thickener

- Used to thicken RAS, WAS or digester sludge to 3% to 4% TSS. Returned to the Digester



# Centrifuge

- Used to thicken 3% - 4% RAS to a 20% - 25% cake solid.









# Vector Attraction Reduction

- What is Vector Attraction?

Defined as the characteristic of sewage sludge that attracts rodents, flies, mosquitoes or other organisms capable of transporting infectious agents.

VAR is the attempt to remove the attracting sludge characteristics.

- AWA Vector Attraction Reduction Methods
  - Primarily use the Specific Oxygen Uptake Rate  
Chapter 271.933 b(4)

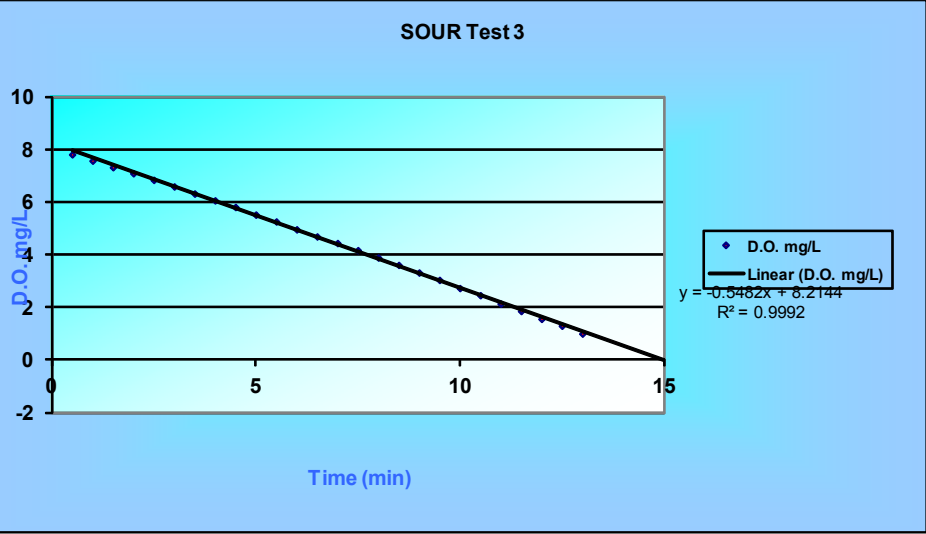
*Specific oxygen uptake rate (SOUR)*—The mass of oxygen consumed per unit time per unit mass of total solids (dry weight basis) in the sewage sludge.

The SOUR for sewage sludge treated in an aerobic process shall be equal to or less than 1.5 milligrams of oxygen per hour per gram of total solids (dry weight basis) at a temperature of 68°F (or 20°C).

# SOUR Test Calculations

Batch ID: WP South Dig.		Comments:		
DATE: 4/10/2015				
Time in Minutes	D.O. mg/L	Tot Solids g/L	Temp C	Temp F
0.5	7.81	19	21.5	
1	7.57			
1.5	7.32			
2	7.09			
2.5	6.84			
3	6.59			
3.5	6.32			
4	6.06			
4.5	5.81			
5	5.52			
5.5	5.26			
6	4.96			
6.5	4.69			
7	4.44			
7.5	4.17			
8	3.89			
8.5	3.61			
9	3.32			
9.5	3.04			
10	2.73			
10.5	2.46			
11	2.14			
11.5	1.86			
12	1.56			
12.5	1.3			
13	1			
13.5				
14				
14.5				
15				

Print Test



Slope -0.548

Oxygen Uptake Rate 1.7 mg O<sub>2</sub>/h/g total solids

Temp Compensation:

Temp C 21.5

Adjusted Oxygen Uptake Rate 1.6 mg O<sub>2</sub>/h/g total solids



# SOUR Test Statistical Analysis & Final Results

Final Results

1.41 mg O<sub>2</sub>/hour/g

Test PASSED

Statistical analysis

Statistical test is adequate

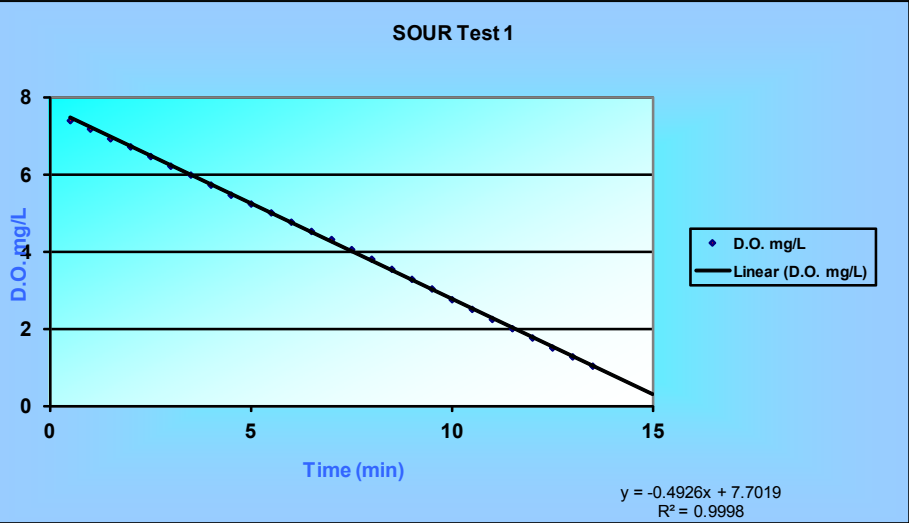
RESET

**NOTE:** A statistical analysis will not be conducted until "Test 1" and "Test 2" are completed. If statistical analysis indicates further tests are required, conduct another SOUR test using "Test 3". Continue conducting SOUR tests until the Statistical analysis box indicates data is adequate. If all 8 tests have been completed, and the statistical analysis box still indicates data is inadequate, use the answer in the Final Results box as the final answer.

# SOUR Test Calculations

Batch ID: WP South Digester		Comments:		
DATE: 4/8/2015				
Time in Minutes	D.O. mg/L	Tot Solids g/L	Temp C	Temp F
0.5	7.4	19.3	21.8	
1	7.18			
1.5	6.93			
2	6.72			
2.5	6.47			
3	6.22			
3.5	5.99			
4	5.73			
4.5	5.47			
5	5.24			
5.5	5.01			
6	4.77			
6.5	4.53			
7	4.32			
7.5	4.06			
8	3.81			
8.5	3.55			
9	3.29			
9.5	3.04			
10	2.76			
10.5	2.51			
11	2.25			
11.5	2.01			
12	1.77			
12.5	1.51			
13	1.28			
13.5	1.04			
14				
14.5				
15				

Print Test



Slope

-0.493

Oxygen Uptake Rate

1.5 mg O<sub>2</sub>/h/g total solids

Temp Compensation:

Temp C

21.8

Adjusted Oxygen Uptake Rate

1.4 mg O<sub>2</sub>/h/g total solids

# SOUR Test Statistical Analysis & Final Results

Final Results

1.55 mg O<sub>2</sub>/hour/g

Test FAILED

Statistical analysis

Statistical test is adequate

RESET

**NOTE:** A statistical analysis will not be conducted until "Test 1" and "Test 2" are completed. If statistical analysis indicates further tests are required, conduct another SOUR test using "Test 3". Continue conducting SOUR tests until the Statistical analysis box indicates data is adequate. If all 8 tests have been completed, and the statistical analysis box still indicates data is inadequate, use the answer in the Final Results box as the final answer.

- AWA Vector Attraction Reduction Methods
  - Second Option use the Specific Oxygen Uptake Rate. Chapter 271.933 b(3). Aka “Aquarium Test”
  - When the 38% volatile solids reduction requirement in paragraph (1) cannot be met for an aerobically digested sewage sludge, vector attraction reduction can be demonstrated by digesting a portion of the previously digested sewage sludge that has a percent solids of 2% or less aerobically in the laboratory in a bench-scale unit for 30 additional days at 68°F (or 20°C). When at the end of the 30 days, the volatile solids in the sewage sludge at the beginning of that period is reduced by less than 15%, vector attraction reduction is achieved.





### West Plant - South Digester

Start Date & Time: \_\_\_\_\_

End Date & Time: \_\_\_\_\_

Date	Time	Wt. Sample	Wt. Residue	W. Total Solids	W. Vol. Solids	W. Ash
10/1/04	1:00	1.00	0.00	0.00	0.00	0.00
10/1/04	1:15	1.00	0.00	0.00	0.00	0.00
10/1/04	1:30	1.00	0.00	0.00	0.00	0.00
10/1/04	1:45	1.00	0.00	0.00	0.00	0.00
10/1/04	2:00	1.00	0.00	0.00	0.00	0.00
10/1/04	2:15	1.00	0.00	0.00	0.00	0.00
10/1/04	2:30	1.00	0.00	0.00	0.00	0.00
10/1/04	2:45	1.00	0.00	0.00	0.00	0.00
10/1/04	3:00	1.00	0.00	0.00	0.00	0.00
10/1/04	3:15	1.00	0.00	0.00	0.00	0.00
10/1/04	3:30	1.00	0.00	0.00	0.00	0.00
10/1/04	3:45	1.00	0.00	0.00	0.00	0.00
10/1/04	4:00	1.00	0.00	0.00	0.00	0.00
10/1/04	4:15	1.00	0.00	0.00	0.00	0.00
10/1/04	4:30	1.00	0.00	0.00	0.00	0.00
10/1/04	4:45	1.00	0.00	0.00	0.00	0.00
10/1/04	5:00	1.00	0.00	0.00	0.00	0.00
10/1/04	5:15	1.00	0.00	0.00	0.00	0.00
10/1/04	5:30	1.00	0.00	0.00	0.00	0.00
10/1/04	5:45	1.00	0.00	0.00	0.00	0.00
10/1/04	6:00	1.00	0.00	0.00	0.00	0.00
10/1/04	6:15	1.00	0.00	0.00	0.00	0.00
10/1/04	6:30	1.00	0.00	0.00	0.00	0.00
10/1/04	6:45	1.00	0.00	0.00	0.00	0.00
10/1/04	7:00	1.00	0.00	0.00	0.00	0.00
10/1/04	7:15	1.00	0.00	0.00	0.00	0.00
10/1/04	7:30	1.00	0.00	0.00	0.00	0.00
10/1/04	7:45	1.00	0.00	0.00	0.00	0.00
10/1/04	8:00	1.00	0.00	0.00	0.00	0.00
10/1/04	8:15	1.00	0.00	0.00	0.00	0.00
10/1/04	8:30	1.00	0.00	0.00	0.00	0.00
10/1/04	8:45	1.00	0.00	0.00	0.00	0.00
10/1/04	9:00	1.00	0.00	0.00	0.00	0.00
10/1/04	9:15	1.00	0.00	0.00	0.00	0.00
10/1/04	9:30	1.00	0.00	0.00	0.00	0.00
10/1/04	9:45	1.00	0.00	0.00	0.00	0.00
10/1/04	10:00	1.00	0.00	0.00	0.00	0.00
10/1/04	10:15	1.00	0.00	0.00	0.00	0.00
10/1/04	10:30	1.00	0.00	0.00	0.00	0.00
10/1/04	10:45	1.00	0.00	0.00	0.00	0.00
10/1/04	11:00	1.00	0.00	0.00	0.00	0.00
10/1/04	11:15	1.00	0.00	0.00	0.00	0.00
10/1/04	11:30	1.00	0.00	0.00	0.00	0.00
10/1/04	11:45	1.00	0.00	0.00	0.00	0.00
10/1/04	12:00	1.00	0.00	0.00	0.00	0.00

PASSED

Sample collected at 15 min intervals from South Digester (Process 104)

### West Plant - Sewer Ejector

Test Date & Time

Test Date & Time

Flow	Time	Flow Rate	Flow Rate	Flow Rate	Flow Rate	Flow Rate
1.00	1:00	1.00	1.00	1.00	1.00	1.00
1.00	1:01	1.00	1.00	1.00	1.00	1.00
1.00	1:02	1.00	1.00	1.00	1.00	1.00
1.00	1:03	1.00	1.00	1.00	1.00	1.00
1.00	1:04	1.00	1.00	1.00	1.00	1.00
1.00	1:05	1.00	1.00	1.00	1.00	1.00
1.00	1:06	1.00	1.00	1.00	1.00	1.00
1.00	1:07	1.00	1.00	1.00	1.00	1.00
1.00	1:08	1.00	1.00	1.00	1.00	1.00
1.00	1:09	1.00	1.00	1.00	1.00	1.00
1.00	1:10	1.00	1.00	1.00	1.00	1.00
1.00	1:11	1.00	1.00	1.00	1.00	1.00
1.00	1:12	1.00	1.00	1.00	1.00	1.00
1.00	1:13	1.00	1.00	1.00	1.00	1.00
1.00	1:14	1.00	1.00	1.00	1.00	1.00
1.00	1:15	1.00	1.00	1.00	1.00	1.00
1.00	1:16	1.00	1.00	1.00	1.00	1.00
1.00	1:17	1.00	1.00	1.00	1.00	1.00
1.00	1:18	1.00	1.00	1.00	1.00	1.00
1.00	1:19	1.00	1.00	1.00	1.00	1.00
1.00	1:20	1.00	1.00	1.00	1.00	1.00
1.00	1:21	1.00	1.00	1.00	1.00	1.00
1.00	1:22	1.00	1.00	1.00	1.00	1.00
1.00	1:23	1.00	1.00	1.00	1.00	1.00
1.00	1:24	1.00	1.00	1.00	1.00	1.00
1.00	1:25	1.00	1.00	1.00	1.00	1.00
1.00	1:26	1.00	1.00	1.00	1.00	1.00
1.00	1:27	1.00	1.00	1.00	1.00	1.00
1.00	1:28	1.00	1.00	1.00	1.00	1.00
1.00	1:29	1.00	1.00	1.00	1.00	1.00
1.00	1:30	1.00	1.00	1.00	1.00	1.00

FAILED

Report created by: [Name] on [Date]

- AWA Vector Attraction Reduction Methods
  - Third Option use of soil/sludge incorporation. Chapter 271.933 b(10).
  - Sewage sludge applied to the land surface shall be incorporated into the soil within 6 hours after application to the land. When sewage sludge that is incorporated into the soil is Class A with respect to pathogens, the sewage sludge shall be applied within 8 hours after being discharged from the pathogen treatment process.



# AWA Pathogen Reduction

- *Pathogenic organisms; disease-causing organisms*— These include, but are not limited to, certain bacteria, protozoa, viruses and viable helminth ova.
- AWA uses the Chapter 271.932 b(2).
- (i) Seven samples of the sewage sludge shall be collected at the time the sewage sludge is used.
- (ii) The geometric mean of the density of fecal coliform in the samples collected in subparagraph (i) shall be less than either 2 million most probable number per gram of total solids (dry weight basis) or 2 million colony forming units per gram of total solids (dry weight basis).





# Quarterly Biosolids Analysis

- Composite Samples are pulled and sent to the Penn State Ag Labs for nutrient and Pollutant analysis.
- Sample is also analyzed for % solids to help with land application rates. Percent solids is needed for Wet Tons per Acre application rates.



Analysis Report for Use of Biosolids as Fertilizer

Date of Report 2024-05-15 100 Main Building, Punjab University of Punjab	Report No. 2024-05-15 Report Title Analysis Report for Use of Biosolids as Fertilizer Author Dr. Arshad Ali Contact Information 999-999-9999
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Parameter	Value	Unit	Limit	Remarks
Moisture	10.5	%	10.0	Acceptable
Organic Matter	85.0	%	80.0	Acceptable
Nitrogen	2.5	%	2.0	Acceptable
Phosphorus	0.5	%	0.5	Acceptable
Potassium	1.5	%	1.5	Acceptable

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# PASS OR FAIL Sludge Must Be Segregated



# AWA Production Westerly WWTF

TABLE 1

## 2016 BIOSOLIDS GENERATED

MONTH	TOTAL DRY (METRIC TONS)
January	68.11
February	63.91
March	126.28
April	55.11
May	88.78
June	55.49
July	62.36
August	21.00
September	43.15
October	61.86
November	111.00
December	76.58
<b>TOTAL</b>	<b>833.63</b>



# AWA Production Easterly WWTF

TABLE 1

## 2016 BIOSOLIDS GENERATED

MONTH	BIOSOLIDS GENERATED (METRIC TONS)
January	39.06
February	55.45
March	55.17
April	41.26
May	46.04
June	36.80
July	27.99
August	38.43
September	29.74
October	38.81
November	30.45
December	34.04
<b>TOTAL</b>	<b>473.22</b>

# AWA Wet Tons Produced

- Total Two Plants Dry Tons

1,307 Dry Tons

Approximately 22% Solids

**Over 6,000 Wet Tons of Biosolids  
that need disposed**

# The Biosolids Have Met the Requirements...Now What?

- Can we land apply?

Surface Application

Incorporation

Reclamation. Landfill or Mining

Must we dispose of the Biosolids by permitting the waste and paying disposal costs?

# AWA Prefers Ag Land Application

- Beneficial use of nutrients for crop production
- Approximately 3.5 wet tons of the Biosolids supplies 100 lbs of Total N
- Approximately 8 wet tons of the Biosolids supplies 100 lbs of Total P
- Excellent source of nutrients as well as a soil conditioner



Wiederholung

© 2014 BWS





# AWA Permits

- AWA has 8 permitted farms with 920 spreadable acres
- AWA only has 2 farms actively accepting Biosolids with 130 spreadable acres
- AWA has 2 permitted landfill application sites
- Landfill acreage varies every year based on need

# Hegarty Farm





# Spreadable Acres Per Field Are Determined

- Isolation Distances and Acreage Loss

  - Distance from wells

  - Property Lines

  - Wetlands

  - Road and ROW

  - Pastures

  - Sinkholes

  - Waterways

# Agronomic Loading Rates per Field

- Planned Crop
- Expected Yields
- Nutrient Requirement (Nitrogen Based)
  - Biosolids Supplied
  - Residual Nitrogen (legumes, previous year)
  - Farm Applied (manure, synthetic)
- Sludge Analysis (Varies per WWTF or quarter)
- Acreage (minus non-spreadable)
- CPLR limits



**WORKSHEET B1  
 BIOSOLIDS ANNUAL AGRONOMIC LOADING RATE**

Field 2A, Acres: 5.2 Crop Hay, grass  
 Growing Season Year 2016 Yield Goal 3 Ton/Acre  
 Site Robert Smith Farm

1. Total crop nitrogen requirement  
 (From soil analysis, historical data, or Penn State Agronomy Guide) 1 150 lb/acre
  
2. Nitrogen provided from other sources either added to or mineralized in the soil
  - a. **Nitrogen contributions from previous years' activities**
    1. N from previous legume crop  
 (Penn State Agronomy Guide) 0 lb/acre
    2. Estimate of mineralized organic N from previous biosolids applications  
 (Supplemental Worksheet Part 2.a.2. from previous 2 years applications)  
 - This does not apply to previous residential septage applications 47.39 lb/acre
    3. Estimate of available residual N from **historical** manure applications  
 (Supplemental Worksheet Part 2.a.3.) 0 lb/acre

Sum of (a.1. + a.2. + a.3.) 2a 47.39 lb/acre
  - b. **Nitrogen contributions from current year's activities**
    1. Estimate of available N from **current** manure application  
 (Supplemental Worksheet Part 2.b.1.) 0 lb/acre
    2. N from chemical fertilizers 0 lb/acre
    3. N from other sources (ex. food processing waste) 0 lb/acre

Sum of (b.1. + b.2. + b.3.) 2b 0 lb/acre

Total available nitrogen from other sources (2a + 2b) 2 47.39 lb/acre
  
3. Adjusted crop nitrogen requirement (**Subtract 2 from 1**) 3 102.61 lb/acre
  
4. Total available nitrogen from biosolids (based on biosolids analysis)
  - a.  $\frac{\text{NH}_4\text{-N}}{0.004} \% \text{NH}_4 \times 2,000 \text{ lb/ton} = 8 \text{ lb/ton NH}_4\text{-N}$   
 $8 \text{ NH}_4 \text{ lb/ton} \times 0.5 K_{\text{vol}} (\text{Vol. Rate Table}) = 4 \text{ lb/ton Available NH}_4$
  - b.  $\frac{\text{Org-N}}{0.0343} \% \text{Org-N} \times 2,000 \text{ lb/ton} = 68.6 \text{ lb/ton Org-N}$   
 $68.6 \text{ Org-N lb/ton} \times 0.3 K_{\text{min}} (\text{Min. Rate Table}) = 20.58 \text{ lb/ton Available Org-N}$

Total plant available nitrogen (PAN) from biosolids (a + b) 4 24.58 lb/ton Plant Available N
  
5. Calculate the agronomic loading rate for biosolids application (**Divide 3 by 4**) 5 4.17 dry tons/acre
  
6. Calculate amount of biosolids to be applied 6 13.95  
 **wet tons/acre** or  **gallons/acre**  
 $4.17 \text{ dry tons/acre} \div 0.2989 \text{ (decimal) \% solids} = 13.95 \text{ wet tons/acre}$   
 $\text{wet tons/acre} \times 2,000 \text{ lb/ton} \div 8.5 \text{ lbs/gallon} = \text{gallons/acre}$
  
7. P<sub>2</sub>O<sub>5</sub> and K<sub>2</sub>O fertilizer equivalent in biosolids (based on biosolids analysis)  
 (Nutrient management information for the farmer)
  - a.  $0.0205 \% \text{ P in biosolids} \times 2.29 = 0.0469 \% \text{ P}_2\text{O}_5 \text{ in biosolids}$   
 $0.0469 \% \text{ P}_2\text{O}_5 \times 2,000 \text{ lb/ton} = 93.8 \text{ lb/ton P}_2\text{O}_5$
  - b.  $0.003 \% \text{ K in biosolids} \times 1.2 = 0.0036 \% \text{ K}_2\text{O in biosolids}$   
 $0.0036 \% \text{ K}_2\text{O} \times 2,000 \text{ lb/ton} = 7.2 \text{ lb/ton K}_2\text{O}$

# Agronomic Loading Rates Bob Smith

Field		Planned Crop	Desired Crop Yield		Crop N Need	Applied P <sub>2</sub> O <sub>5</sub>	Applied K <sub>2</sub> O	Application Method <sup>1</sup>	Calculated App. Rate Biosolids or Septage	Actual Rate Applied Biosolids	Actual Septage or Biosolids Application Rates		Total Field <sup>2</sup> Septage or Biosolids			Total Acres Spread	Planting Date <small>(e.g., early May)</small>
ID	Acres		bu/A	T/A							lb/A	lb/A	lb/A	DT/A or Gal/A	DT/A		
2-A	5.2	Hay		3	150	603.13	46.3	S	6.21 DT/A	6.43 DT/A	21.54		33.48	112		5.2	Spring 2015
2-B	0.73	Hay		3	150	614.39	47.16	S	6.31 DT/A	6.55 DT/A	21.92		4.78	16		0.73	Spring 2015
2-C	3.09	Hay		3	150	580.62	44.57	S	6.06 DT/A	6.19 DT/A	20.71		19.13	64		3.09	Spring 2015
2-D	2.62	Hay		3	150	342.37	26.28	S	6.07 DT/A	3.65 DT/A	12.21		9.56	32		2.62	Spring 2015
2-E	2.01	Corn	150		150	446.49	34.27	S	4.93 DT/A	4.76 DT/A	15.92		9.56	32		2.01	Spring 2015
2-F	2.08	Corn	150		150	431.48	33.12	S	4.93 DT/A	4.6 DT/A	15.39		9.56	32		2.08	Spring 2015
2-G	1.68	Hay		3	150	667.86	51.26	S	6.58 DT/A	7.12 DT/A	23.81		11.96	40		1.68	Spring 2015
2-H	2.21	Hay		3	150	406.15	31.18	S	6.04 DT/A	4.33 DT/A	14.48		9.56	32		2.21	Spring 2015
Totals	19.62	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	5.0 DT/A	18.35		98.03	360		19.62	N/A

# Cumulative Pollutant Loading Smith

Field		Planned Crop	Desired Crop Yield		Crop N Need lb/A	Applied P <sub>2</sub> O <sub>5</sub> lb/A	Applied K <sub>2</sub> O lb/A	Application Method <sup>1</sup>	Calculated App. Rate Biosolids or Septage DT/A or Gal/A	Actual Rate Applied Biosolids DT/A	Actual Septage or Biosolids Application Rates			Total Field <sup>2</sup> Septage or Biosolids			Total Acres Spread	Planting Date  (e.g., early May)
ID	Acres		bu/A	T/A							WT/A	Gal/A	DT	WT	Gal			
2-A	5.2	Hay		3	150	603.13	46.3	S	6.21 DT/A	6.43 DT/A	21.54		33.48	112		5.2	Spring 2015	
2-B	0.73	Hay		3	150	614.39	47.16	S	6.31 DT/A	6.55 DT/A	21.92		4.78	16		0.73	Spring 2015	
2-C	3.09	Hay		3	150	580.62	44.57	S	6.06 DT/A	6.19 DT/A	20.71		19.13	64		3.09	Spring 2015	
2-D	2.62	Hay		3	150	342.37	26.28	S	6.07 DT/A	3.65 DT/A	12.21		9.56	32		2.62	Spring 2015	
2-E	2.01	Corn	150		150	446.49	34.27	S	4.93 DT/A	4.76 DT/A	15.92		9.56	32		2.01	Spring 2015	
2-F	2.08	Corn	150		150	431.48	33.12	S	4.93 DT/A	4.6 DT/A	15.39		9.56	32		2.08	Spring 2015	
2-G	1.68	Hay		3	150	667.86	51.26	S	6.58 DT/A	7.12 DT/A	23.81		11.96	40		1.68	Spring 2015	
2-H	2.21	Hay		3	150	406.15	31.18	S	6.04 DT/A	4.33 DT/A	14.48		9.56	32		2.21	Spring 2015	
Totals	19.62	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	5.0 DT/A	18.35		98.03	360		19.62	N/A	

# Preparation For Spreading

- Staking out individual fields and restricted zones
- Restricting Access to Fields (+30 days)



# Preparation For Spreading

- pH testing of each field to be applied
- pH >6.0 **DO THIS**



# Preparation For Spreading

- pH testing of each field to be applied
- pH >6.0 **DO NOT DO THIS**





# Calculation of Spreader Rates Per Field

- Spreader Pattern? AWA 6 foot width
- Linear Footage Path per Field
- Wet Tons per Acre
- Field Acreage
- Tons per Spreader
- These go into the calculation of the Tractor Speeds and the Ram Speeds of the Spreader



# What is Ram Speed? Time to Empty Spreader













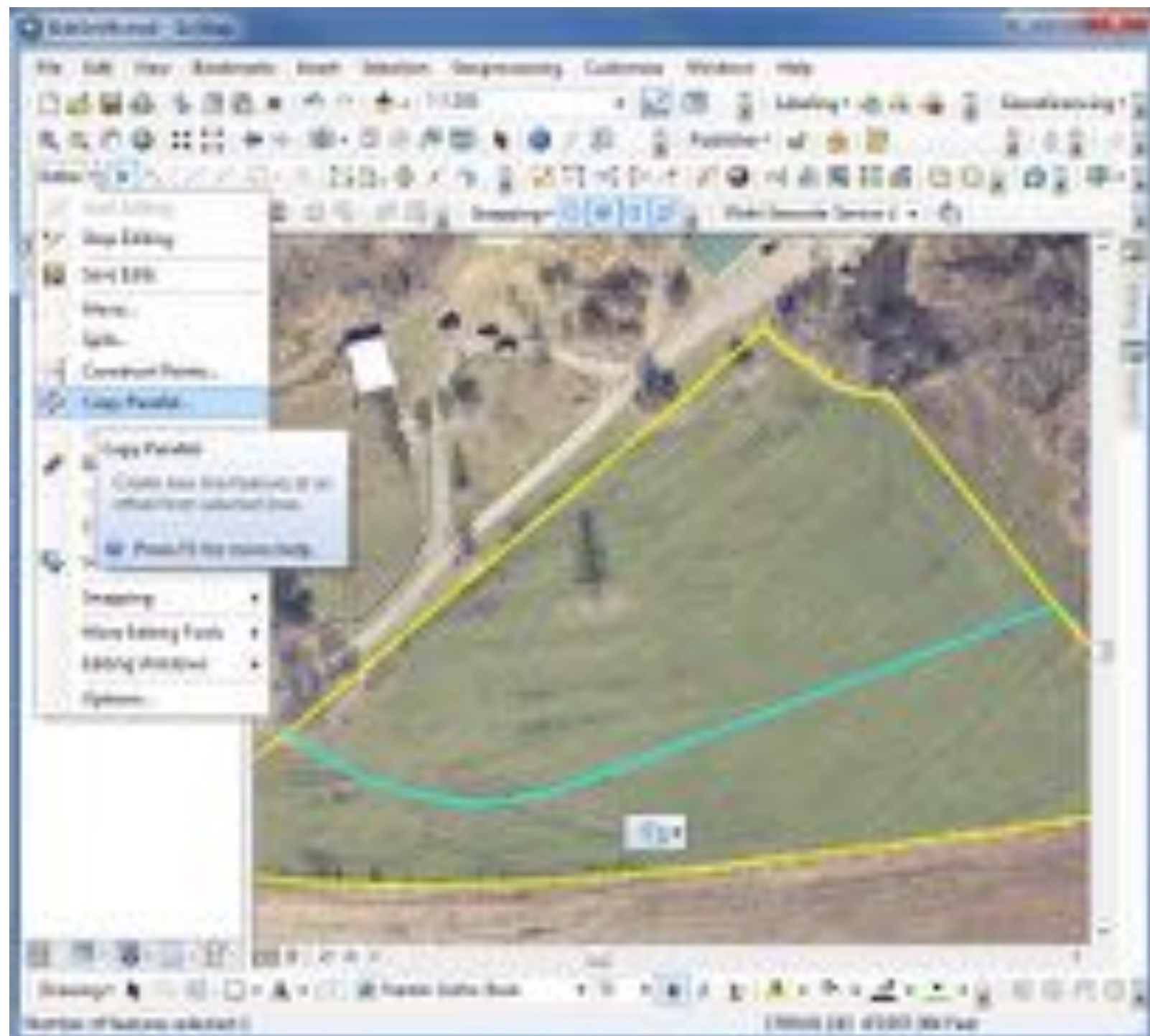


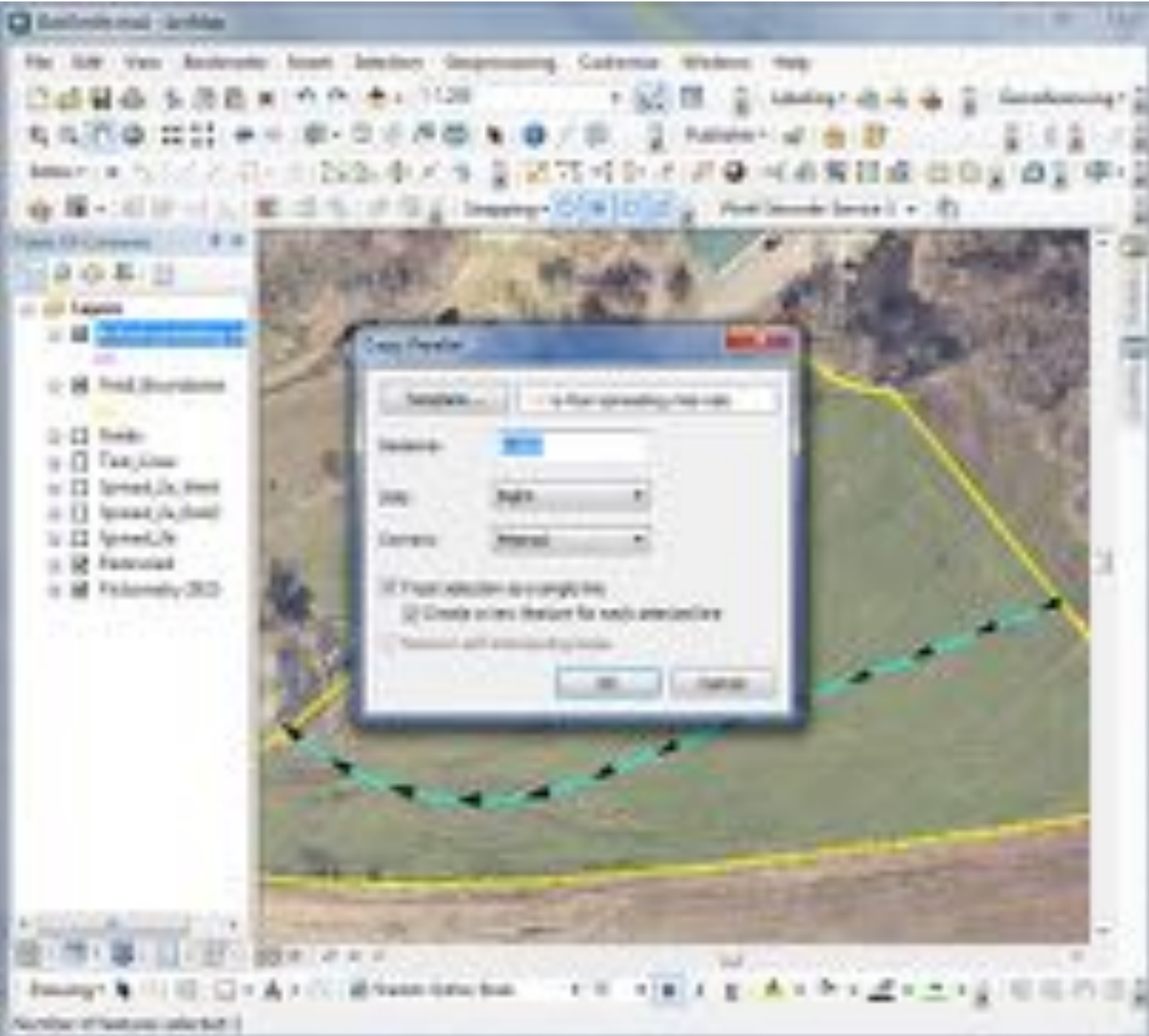


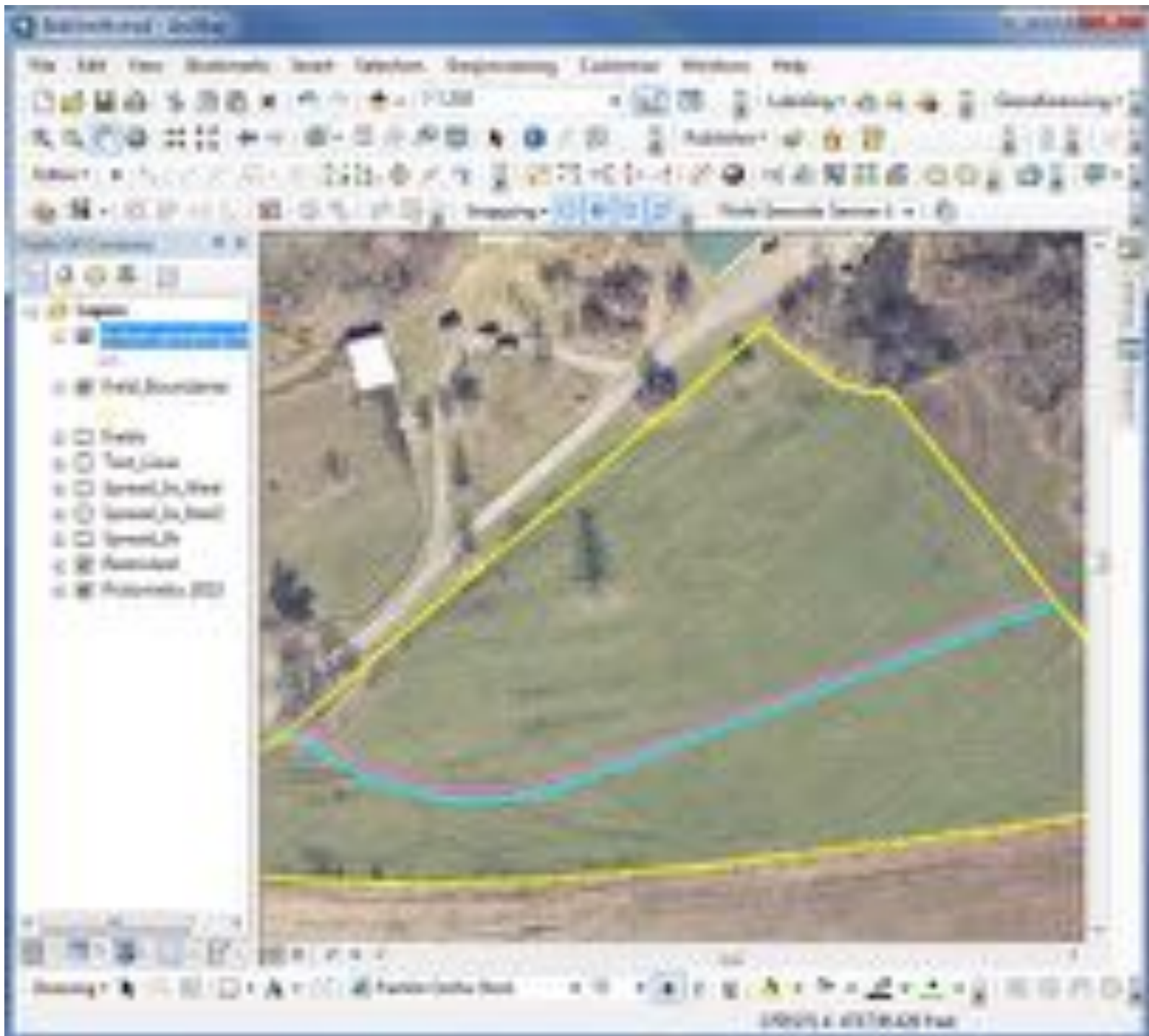
# Linear Footage Calculations

- Old Way. Take Acreage divided by the average lengths and widths of the fields
- Divide Averages by Spreader Widths (6 ft)
- Hope field is not irregular in shape (good luck)
- New Way. Use GIS mapping and the following process.

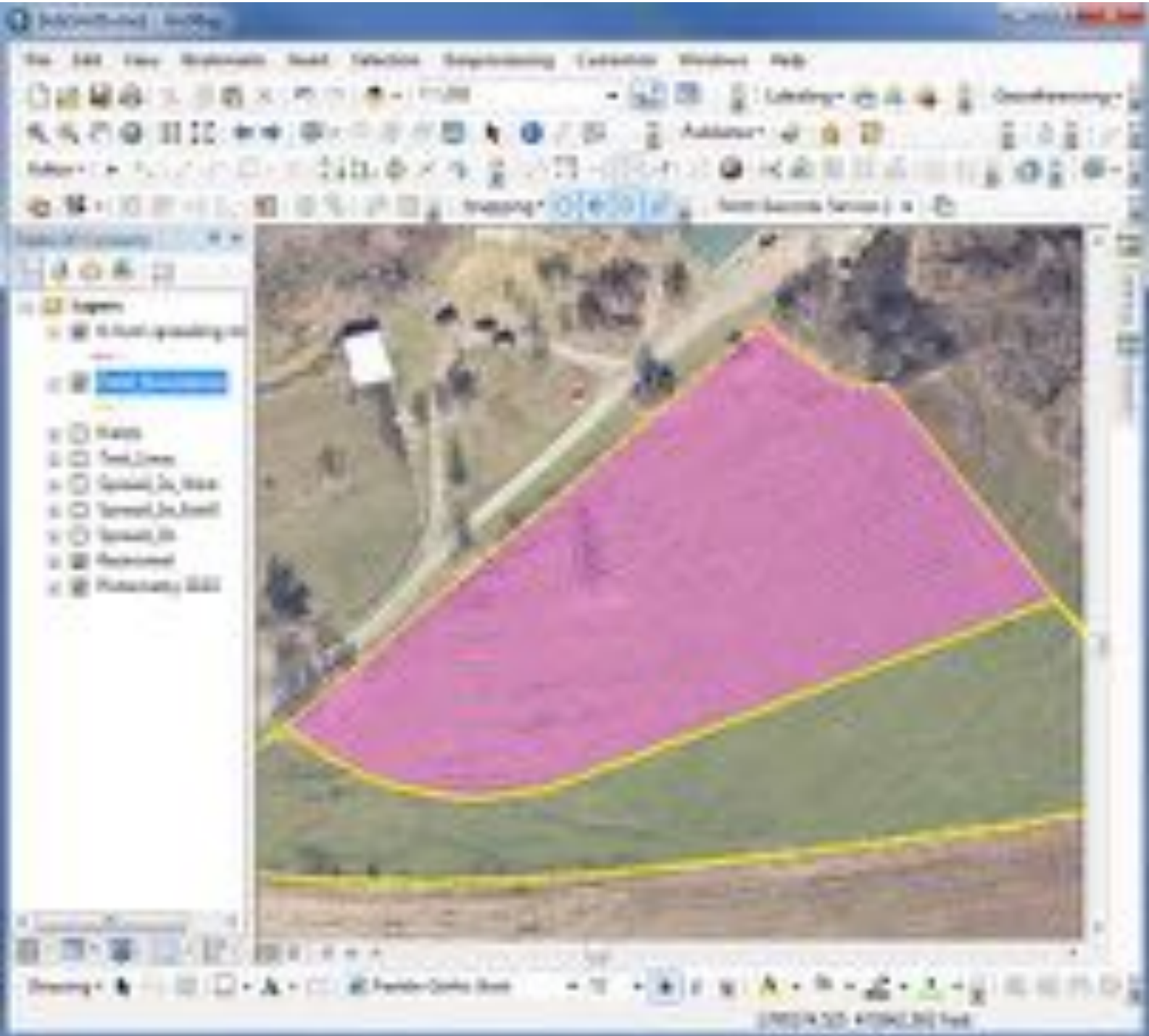














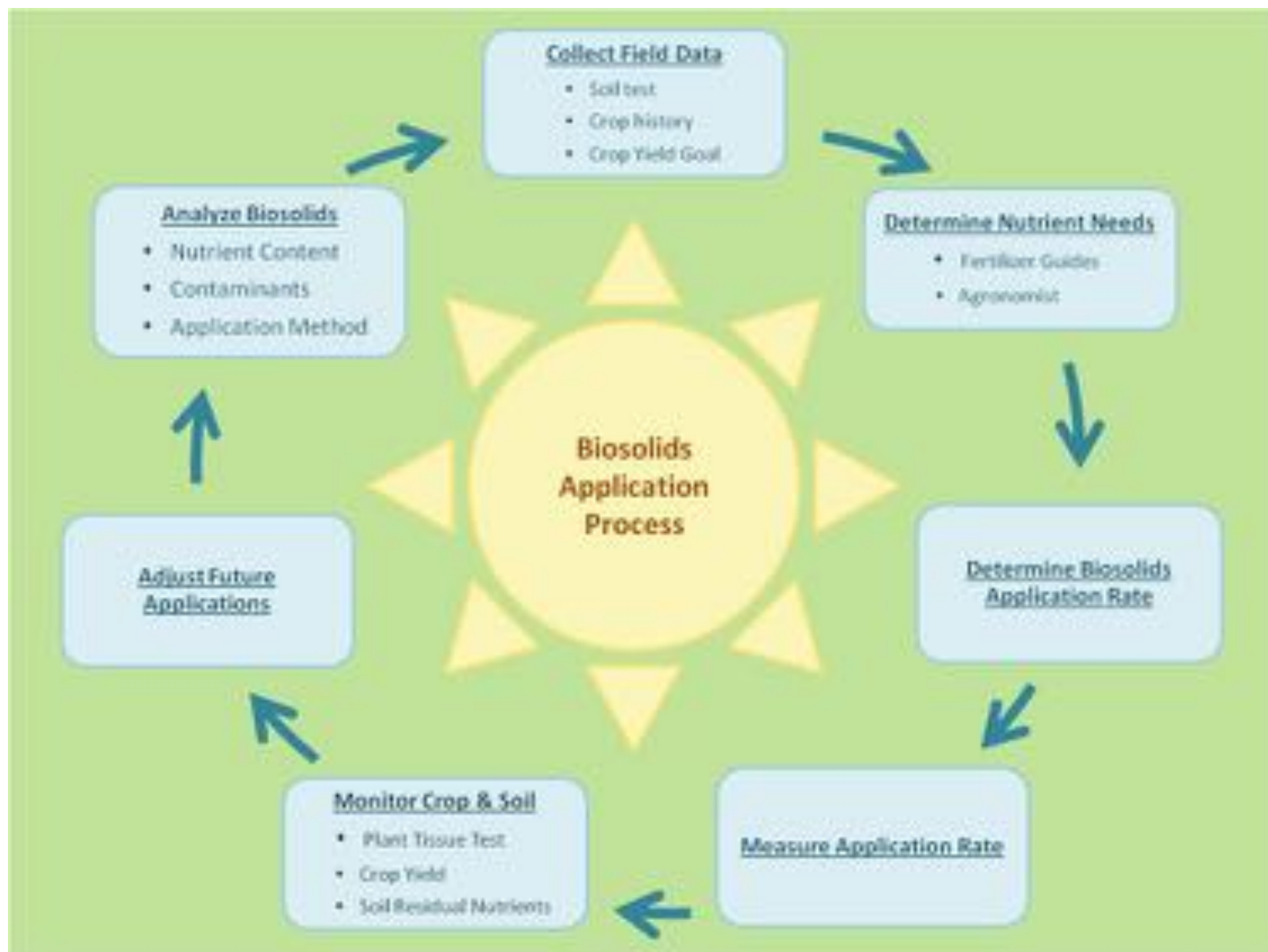


<b>ROBERT SMITH FARM</b>	
<b>Field</b>	<b>Approximate linear length</b>
2A (WEST)	16,778.00
2A (EAST)	16,519.00
2B	5,562.00
2C	20,511.00
2D	13,172.00
2E	16,336.00
2F	18,196.00
2G	12,070.00
2H	16,306.00
<b>TOTAL</b>	<b>135,450.00</b>

# End Result

Land Application Site	Biosolids Hauled to Application Site (Dry Metric Tons)
Daniel Hegarty	158.15
Robert Smith	89.12
<b>TOTAL</b>	<b>247.27</b>

Land Application Site	Biosolids Hauled to Application Site (Dry Metric Tons)
Bernard Smith Farm	192
Laurel Highlands Landfill	167.6
Evergreen Landfill	80.7
<b>Total</b>	<b>440.3</b>





# Landfill Reclamation Option

- Incorporation Option if Biosolids do not meet VAR requirements
- Used to promote cover vegetation growth
- Much higher loading rates per acre
- No spreader calculations with linear footage or with tractor or RAM speeds.
- Material is spread via bulldozer
- Allowed 60 DT/Acre Approx 250 WT/Acre

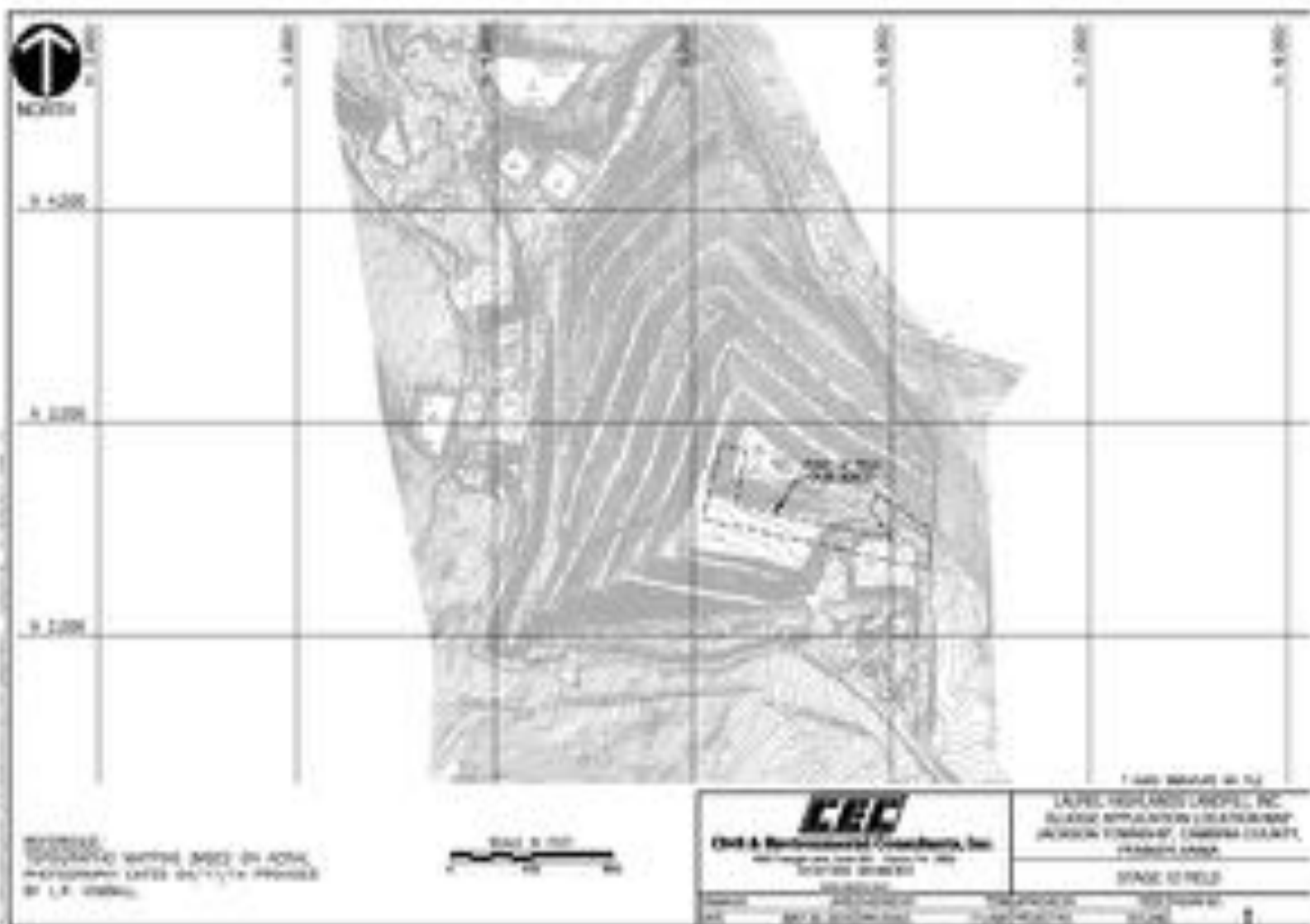


**CEC**  
 Civil & Environmental Consultants, Inc.  
 10000 W. 10th Avenue, Suite 100  
 Denver, Colorado 80202  
 Phone: (303) 751-1000  
 Fax: (303) 751-1001  
 Website: www.cecinc.com

PERMIT TO EXCAVATE  
 BLISS AVENUE/LOCUST STREET  
 CORNER & BRUSH VALLEY TRAIL  
 DENVER COUNTY, COLORADO

FIELD B

DATE: 11/11/2011  
 DRAWN BY: J. HARRIS  
 CHECKED BY: J. HARRIS  
 SCALE: AS SHOWN



NOTES:  
 1. ALL DIMENSIONS SHOWN ON THIS PLAN ARE AS SHOWN UNLESS OTHERWISE NOTED.  
 2. ALL DIMENSIONS ARE TO CENTERLINE UNLESS OTHERWISE NOTED.  
 3. ALL DIMENSIONS ARE TO CENTERLINE UNLESS OTHERWISE NOTED.  
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 Fax: (913) 666-1101  
 Website: www.lhli.com

STAGE 10 FIELD

# Landfill Reclamation Value

## Large Quantities of Sludge in Small Areas and Fast Disposal

<b>Land Application Site</b>	<b>Biosolids Hauled to Application Site (Dry Metric Tons)</b>
Bernard Smith Farm	192
Laurel Highlands Landfill	167.6
Evergreen Landfill	80.7
<b>Total</b>	<b>440.3</b>





# AWA Last Option Landfill Disposal

- Requires Additional Analysis (Form 43)
- Waste Must be Manifested
- Limited Disposal Amounts Per Day
- \$\$\$\$

# Major Drawbacks to Land Application

- Public Perception
- Inability to get onto the farm fields (weather, crop production schedule, etc.)
- Unable to apply at the landfill (weather, liner placement, cover schedule)
- Did I mention Public Perception????????????

# Major Drawbacks to Land Application

**Benner Township residents disapprove of biosolid application near well**



**Protesters plan blockade in Kamloops against biosolids dumping**

# Major Drawbacks to Land Application



# Cost Benefit Analysis Assuming All Biosolids Production Costs are Similar

- Most Cost Effective – Landfill Reclamation
  - Only real cost is loading and trucking
  - \$210.00 to load and truck to the landfill
  - Approximately \$14.00 per Wet Ton to dispose
  - Less regulatory issues
  - Less exposure to public criticism (odor complaints, mud tracking, etc.)



# Cost Benefit Analysis Assuming All Biosolids Production Costs are Similar

- Second Most Cost Effective – Land Application
  - Cost of permitting farms
  - Two loaders, trucks, spreader, staking, oversight
  - Approximately \$29.00 per Wet Ton to actually apply (Quote of \$31.00 per Wet Ton)
  - Reliant on farmer to not change mind on crops or fertilizer rates
  - Exposure to public criticism (odor complaints, mud tracking, etc.)

# Cost Benefit Analysis Assuming All Biosolids Production Costs are Similar

- Least Cost Effective – Permitted Landfill Disposal
  - Cost of Form 43 Analysis
  - Approximately \$14.00 per Wet Ton to load and truck
  - Approximately \$50.00 per Wet Ton to dispose
  - Limited by landfill acceptance amounts

# Future of the Program

- Attempt to secure more agricultural land
  - Farmer cooperation
    - Increased distances
    - Cost to permit and still risk a shutdown
  - AWA purchase of Land
    - Control of Crops (multi-crop rotations)
    - Control of Tillable acreage (allow for non-VAR)
    - Control of Synthetic Fertilizer (over application)

# Future of the Program

- Deep Trench Hybrid Poplar Recycling
  - Looking Very Positive (Authority Owns Acres)
  - Assist With Ground Reclamation
  - Potential Water Source Quality Improvement
- Class A Potential (Heat drying)
  - Upfront capital expenditures
  - Operations costs
  - Still need to dispose of material

# Future of the Program

- Regional Dryer
  - Still have a disposal expense
  - Limited by digester needs
  - Residual Biosolids still need disposed



So, why am I here?

- The most common question that I receive from hauler's is, "Why can't you take my waste?".

# Reason #1

- You have not gotten permitted to haul into our facility.
- Proof of Insurance/Liability Coverage
- Disposal Procedure Training
- Safety and Security Clearance
- Billing Information

# Reason #2 (Main Reason)

- Incompatible Waste Stream
  - Excessive material size (entrails, bottles, etc.)
  - FOG (we are not a grease reception facility)
  - TDS (hauler requested >300,000 mg/L)  
10 times sea water strength
  - Toxic (herbicides, pesticides, etc.)

## Reason #2 (Main Reason)

- Hauled in Waste Cannot meet the EPA established Local Limits for Influent Goals.
- Local Limit is defined as the specific discharge limits developed and enforced by the Authority upon industrial and commercial facilities to implement the general and specific discharge prohibitions listed in 40 CFR chapter 403.5 (a)(1) and (b)

**Easterly Wastewater Plant**

<u>Parameter</u>	<u>Daily Maximum</u>
Antimony –Total	0.125 mg/L
Arsenic –Total	0.017 mg/L
Benzene –Total	0.15 mg/L
Bis (2-Ethylhexyl) Phthalate	0.034 mg/L
Cadmium –Total	0.0050 mg/L
Chromium - Total	2.65 mg/L
Copper –Total	0.1900 mg/L
Cyanide –Total	0.0350 mg/L
Ethylbenzene	0.143 mg/L
Lead –Total	0.0490 mg/L
Mercury –Total	0.00095 mg/L
Molybdenum –Total	0.44 mg/L
Nickel –Total	0.435 mg/L
Nitrogen –Ammonia	47 mg/L
Nitrogen –Total	100 mg/L
PCB –Total	Non-Detectable
Phosphorus –Total	11 mg/L
Selenium –Total	0.040 mg/L
Silver –Total	0.060 mg/L
Toluene	64 mg/L
Xylene	2.8 mg/L
Zinc –Total	1.39 mg/L

**Westerly Wastewater Plant**

<u>Parameter</u>	<u>Daily Maximum</u>
Antimony –Total	0.117 mg/L
Arsenic –Total	0.15 mg/L
Benzene –Total	0.21 mg/L
Bis (2-Ethylhexyl) Phthalate	0.35 mg/L
Cadmium –Total	0.034 mg/L
Chromium – Total	10.1 mg/L
Copper –Total	0.52 mg/L
Cyanide –Total	0.62 mg/L
Ethylbenzene	0.143 mg/L
Lead –Total	0.38 mg/L
Mercury –Total	0.0047 mg/L
Molybdenum –Total	0.68 mg/L
Nickel –Total	1.45 mg/L
Nitrogen –Ammonia	100 mg/L
Nitrogen –Total	88 mg/L
PCB –Total	Non-detectable
Phosphorus –Total	35 mg/L
Selenium –Total	0.12 mg/L
Silver –Total	1.09 mg/L
Toluene	139 mg/L
Xylene	12.4 mg/L
Zinc –Total	1.00 mg/L

**National Primary Drinking Water Standards**

<u>mg/L</u>
0.006
0.000
0.005
0.006
0.005
0.100
1.300
0.200
0.700
0.015
0.002
10.000
0.001
0.050
1.000
10.000

Facility Name:	ALTOONA CITY AUTHORITY														
Facility ID:	PAP027022		UNITS: MG/L												
Location:	INFLUENT				Date	Date	Date	Date	Date	Date	Date	Date	Date	Date	Date
	Pollutant	Goals	Frequency	1/31/2016	2/18/2016	3/31/2016	4/30/2016	5/3/2016	6/30/2016	7/22/2016	8/31/2016	9/30/2016	10/21/2016	11/30/2016	12/31/2016
01097	ANTIMONY- TOTAL	0.0086	4		<0.00579			<0.00579		<0.00579			<0.00579		
01002	ARSENIC- TOTAL	0.0158	4		<0.00501			<0.00501		<0.00501			<0.00501		
34030	BENZENE	0.0233	4		<0.00012			<0.00012		<0.00025			<0.00025		
39100	BIS (2-ETHYLHEXYL) PHTHALATE	0.0166	4		<0.0025			<0.0025		<0.003			<0.003		
00310	BOD- 5-DAY	249.25	4	94	69	109	114	83	111	142	152	150	92	126	84
01027	CADMIUM- TOTAL	0.0019	4		<0.00104			<0.00104		<0.00104			<0.00104		
01034	CHROMIUM- TOTAL	0.25	4		0.00257			<0.00104		<0.00104			<0.00104		
01042	COPPER- TOTAL	0.0685	4	<0.005	0.0145	<0.005	<0.005	0.0164	<0.005	0.0136	<0.005	<0.005	0.0149	<0.005	<0.005
00720	CYANIDE- TOTAL	0.0249	4		0.004			<0.001		0.003			0.0038		
34371	ETHYLBENZENE	5.6305	4		<0.00018			<0.00018		0.00075			<0.00037		
01051	LEAD- TOTAL	0.019	4		0.00395			<0.00338		<0.00338			<0.00338		
71900	MERCURY- TOTAL	0.0002	4		0.0000449			<0.000029		0.0000732			0.000702		
01062	MOLYBDENUM- TOTAL	0.0237	4		<0.00442			<0.00442		<0.00442			<0.00442		
01067	NICKEL- TOTAL	0.0504	4		<0.00764			<0.00764		<0.00764			<0.00764		
00610	NITROGEN- AMMONIA	26.7064	4		5.16			5.28		12.6			12.7		
00630	NITROGEN- TOTAL	35.6135	4		<12.35			<9.11		<22.65			<25.95		
04166	PCB- TOTAL	3E-07	4		<0.00000799			<0.00000835		<0.0000087			<0.0000087		
00665	PHOSPHORUS- TOTAL	7.1257	4		1.06			0.82		2.33			3.05		
01147	SELENIUM- TOTAL	0.0136	4		<0.00449			<0.00449		<0.00449			<0.00449		
01077	SILVER- TOTAL	0.0296	4		<0.00160			<0.005		<0.0016			<0.0016		
00530	SOLIDS- TOTAL SUSPENDED	299.085	4	81	56	98	105	101	122	158	156	154	89	118	78
34010	TOLUENE	7.0116	4		0.00298			0.00116		0.00089			<0.00026		
81551	XYLENE	0.3123	4		<0.00035			<0.00035		0.00369			<0.00107		
01092	ZINC- TOTAL	0.185	4		0.0484			0.0339		0.0408			0.0313		



Facility Name:	ALTOONA CITY AUTHORITY														
Facility ID:	PAP027014	UNITS: MG/L													
Location:	INFLUENT			Date	Date	Date	Date	Date	Date	Date	Date	Date	Date	Date	Date
	Pollutant	Goals	Frequency	1/31/2016	2/17/2016	3/31/2016	4/30/2016	5/4/2016	6/30/2016	7/21/2016	8/30/2016	9/30/2016	10/19/2016	11/30/2016	12/31/2016
01097	ANTIMONY- TOTAL	0.0164	4		<0.00579			0.00754		<0.00579			<0.00579		
01002	ARSENIC- TOTAL	0.0095	4		<0.00501			<0.00501		<0.00501			<0.00501		
34030	BENZENE	0.0148	4		<0.00014			<0.00014		<0.00029			<0.00025		
39100	BIS (2-ETHYLHEXYL) PHTHALATE	0.0106	4		<0.005			<0.0025		0.011			<0.003		
00310	BOD- 5-DAY	237.335	4	77	62	94	127	73	90	99	102	107	74	121	86
01027	CADMIUM- TOTAL	0.0033	4		<0.00104			0.00198		<0.00104			<0.00104		
01034	CHROMIUM- TOTAL	0.25	4		0.00283			0.0195		<0.00104			0.00141		
01042	COPPER- TOTAL	0.0868	4		0.028			0.22		0.0249			0.0459		
00720	CYANIDE- TOTAL	0.0109	4		0.008			0.004		0.004			0.005		
34371	ETHYLBENZENE	4.5362	4		<0.0001			<0.0001		<0.00022			<0.00037		
01051	LEAD- TOTAL	0.0198	4		0.0159			0.123		<0.00338			0.00536		
71900	MERCURY- TOTAL	0.0003	4		0.0000899			0.00076		0.000106			0.000322		
01062	MOLYBDENUM- TOTAL	0.0749	4		0.00733			<0.00442		0.00842			<0.00442		
01067	NICKEL- TOTAL	0.0589	4		<0.00764			0.0162		<0.00764			<0.00764		
00610	NITROGEN- AMMONIA	27.7311	4		5.35			11.4		12.4			15.9		
00630	NITROGEN- TOTAL	36.9748	4		<12.66			<29.7		<43.05			<26.75		
04166	PCB- TOTAL	2E-07	4		<0.00000742			<0.00000799		<0.000012			<0.00000911		
00665	PHOSPHORUS- TOTAL	6.6026	4		1.83			5.61		4.58			3.75		
01147	SELENIUM- TOTAL	0.006	4		<0.00449			<0.00449		<0.00449			<0.00449		
01077	SILVER- TOTAL	0.0088	4		<0.0016			<0.005		<0.0016			<0.0016		
00530	SOLIDS- TOTAL SUSPENDED	351.141	4	80	66	111	178	116	135	175	189	144	108	186	127
34010	TOLUENE	5.6488	4		0.0007			0.00061		0.00157			<0.00026		
81551	XYLENE	0.2516	4		0.00137			<0.00022		<0.00077			<0.00107		
01092	ZINC- TOTAL	0.2573	4		0.0851			0.694		0.0765			0.0623		

# Westerly Hauled Volumes 2016

MONTH	SEPTAGE (Gallons)	SLUDGE (Gallons)	OTHER (Gallons)	TOTAL (Gallons)
January	1,250	0	97,971	99,221
February	1,145	31343	137,629	170,117
March	81,832	7,546	155,665	245,043
April	41,520	62,749	106,837	211,106
May	55,582	38,684	121,514	215,780
June	22,616	3,309	173,207	199,132
July	11,960	6,479	87,097	105,536
August	78,082	4,004	127,469	209,555
September	32,738	22,557	137,425	192,720
October	6,362	9,970	97,962	114,294
November	34,899	22,158	116,999	174,056
December	6,604	27,726	101,797	136,127
<b>TOTAL</b>	<b>374,590</b>	<b>236,525</b>	<b>1,461,572</b>	<b>2,072,687</b>

# Conclusion???

- Hydraulically and Organically, the AWA WWTF's can handle a lot of hauled waste
- Waste's must meet certain criteria to be disposed of at the plants
- The AWA is encouraging haulers to bring waste that is compatible

# Contact Information

- Todd Musser
- Director of Wastewater Treatment Operations
- 814-949-2218 ext. 2202
- [tmusser@altoonawater.com](mailto:tmusser@altoonawater.com)